

	<i>Cold Cast PU - Dry Environments</i>	<i>Cold Cast PU - Wet Environments</i>	<i>Hot Cast PU - Dry Environments</i>	<i>Hot Cast PU - Wet Environments</i>	<i>NDI systems, such as Vulkollan®</i>	<i>TPU</i>	<i>Millable PU - NCO Cured</i>	<i>Millable PU - S / Peroxide Cured</i>
SOLVENT BASED								
Cilbond 41 (Clear)	✓✓✓	✓✓	✓	✓				
Cilbond 41 (Clear) + Cilcure B	✓✓✓	✓✓✓	✓	✓				
Cilbond 45SF (Clear)			✓✓✓	✓✓	✓✓	✓✓✓	✓✓	
Cilbond 45SF (Clear) + Cilcure B			✓✓✓	✓✓✓	✓✓	✓✓	✓✓	
Cilbond 48 (Clear)	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓✓	✓	
Cilbond 49SF (Red)			✓✓✓	✓✓	✓✓✓	✓✓✓	✓✓	
Cilbond 49SF (Red) + Cilcure B			✓✓✓	✓✓✓	✓✓	✓✓	✓✓✓	
Cilbond 12E / 80E (Grey / Black)								✓✓✓
Cilbond 89E (Black)								✓✓✓

Recommended	✓
Highly Recommended	✓✓
Used regularly for the Application	✓✓✓

Cilbond 49SF is recommended by Bayer Material Sciences for Vulkollan® bonding

Vulkollan® is a registered trademark of Bayer Material Sciences