

SOLVENT BASED	Cold Cast PU - Dry Environments	Cold Cast PU - Wet Environments	Hot Cast PU - Dry Environments	Hot Cast PU - Wet Environments	NDI systems, such as Vulkollan®	TPU	Millable PU - NCO Cured	Millable PU - S / Peroxide Cured
Cilbond 41 (Clear)	✓✓✓	✓✓	✓	✓				
Cilbond 41 (Clear) + Cilcure B	✓✓✓	✓✓✓	✓	✓				
Cilbond 45SF (Clear)			✓✓✓	✓✓	✓✓	✓✓✓	✓✓	
Cilbond 45SF (Clear) + Cilcure B			✓✓✓	✓✓✓	✓✓	✓✓	✓✓	
Cilbond 48 (Clear)	✓✓	✓✓	✓✓	✓✓	✓✓	✓✓✓	✓	
Cilbond 49SF (Red)			✓✓✓	✓✓	✓✓✓	✓✓✓	✓✓	
Cilbond 49SF (Red) + Cilcure B			✓✓✓	✓✓✓	✓✓	✓✓	✓✓✓	
Cilbond 12E / 80E (Grey / Black)								✓✓✓
Cilbond 89E (Black)								✓✓✓

Recommended	✓
Highly Recommended	✓✓
Used regularly for the Application	✓✓✓

Cilbond 49SF is recommended by Bayer Material Sciences for Vulkollan® bonding

Vulkollan® is a registered trademark of Bayer Material Sciences